# 105 Rec'd PCT/PTO 27 AUG 1997

ATTORNEY'S DOCKET NO: 970845

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U.S. DEPARTMENT OF COMMERC	E, PATENT AND TRADEMARK OFFICE	DATE:					
TRANSMITTAL LETTER TO THE UNITED (DO/EO/US) CONCERNING A I	STATES DESIGNATED/ELECTED OFFICE FILING UNDER 35 U.S.C. 371	··084894733					
INTERNATIONAL APPLICATION NO.: PCT/IB96/01461	INTERNATIONAL FILING DATE: December 23, 1996	PRIORITY DATE CLAIMED: December 28, 1995					
TITLE OF INVENTION: PARENTERAL PHA 2-ARYLPROPIONI	TITLE OF INVENTION: PARENTERAL PHARMACEUTICAL COMPOSITIONS CONTAINING AMMONIUMALKYL SALTS OF 2-ARYLPROPIONIC ACIDS						
APPLICANT(S) FOR DO/EO/US: Marco	APPLICANT(S) FOR DO/EO/US: Marco GENTILE, Luigi BOLTRI and Gaetano CLAVENNA						
Applicant hereby submits to the Un and other information:	ited States Designated/Elected Offic	e (DO/EO/US) the following items					
1. X This is a FIRST submission	n of items concerning a filing under	35 U.S.C. 371.					
2 This is a SECOND or SUBSEC	NUENT submission of items concerning	a filing under 35 U.S.C. 371.					
3 This express request to be rather than delay examinat PCT Articles 22 and 39(1).	egin national examination procedures ion until the expiration of the time	(35 USC 371(f)) at any time limit set in 35 USC 371(b) and					
4 A proper Demand for Interr earliest claimed priority	national Preliminary Examination was date.	made by the 19th month from the					
5. X A copy of the Internationa	l Application as filed (35 U.S.C. 37	1(c)(2)):					
b. X has been transmit	rewith (required only if not transmit ted by the International Bureau. as the application was filed in the l						
6 A translation of the Inter	rnational Application into English (3	5 U.S.C. 371(c)(2)).					
7. X Amendments to the claims of 371(c)(3))	of the International Application unde	r PCT Article 19 (35 U.S.C.					
a are transmitted he Bureau).	erewith (required only if not transmi	tted by the International					
b have been transmit	tted by the International Bureau. e; however, the time limit for making e and will not be made.	g such amendments has NOT expired.					
8 A translation of the amend	ments to the claims under PCT Article	e 19 (35 U.S.C. 371(c)(3)).					
9. X An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).							
10 A translation of the annex Article 36 (35 U.S.C. 371(	tes to the International Preliminary (c)(5)).	Examination Report under PCT					
ITEMS 11. TO 16. BELOW CONCERN OTHER DOCUMENT(S) OR INFORMATION INCLUDED:							
11 An Information Disclosure Statement under 37 CFR 1.97 and 1.98.							
12. X An assignment document for and 3.31 is included.	recording. A separate cover sheet	in compliance with 37 CFR 3.28					
13 A FIRST preliminary amendm A SECOND or SUBSEQUENT pre							
14 A substitute specification	·						
15 A change of power of attor	ney and/or address letter.						
16. X Other items or information	: Small Entity Declaration; Internat	ional Search Report.					

ATTORNEY'S DOCKET NO: 970845

U.S. APPLICATIO	ON NO.	INTERNATIONAL PCT/IB96/0	APPLICATION NO. 01461	DATE: August 27, 1997		
Basic National	Llowing fees are su	CALCULATIONS	PTO USE ONLY			
International p	has been prepared preliminary examinations (CFR 1.482)	tion fee paid				
to USPTO (37 (	al preliminary exam CFR 1.482) but into (37 CFR 1.445(a)(	ernational search	fee			
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CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE			
TOTAL	<u>10</u> -20=		X \$ 22.00			
INDEPENDENT	1 - 3=		X \$ 80.00			
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U.S. APPLICATION NO. (if known)	INTERNATIONAL APPLICATION NO. PCT/IB96/01461	DATE: August 27, 1997					
<ul> <li>a. X A check in the amount of \$495.00 to cover the above fees is enclosed. (This paper is filed in triplicate)</li> <li>b. Please charge my Deposit Account No. 01-2340 in the amount of \$ to cover the above fees. (A duplicate copy of this sheet is enclosed.)</li> <li>c. X The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 01-2340.</li> </ul>							
	revive (37 CFR 1.137(a) or (b)) must be filed to request that the application be restored to						
Send All Correspondence To:  ARMSTRONG, WESTERMAN, HATTORI McLELAND & NAUGHTON 1725 K Street, N.W. Suite 1000 Washington, D.C. 20006 (202) 659-2930  Le-Nhung McLeland NAME  31,541 REGISTRATION NUMBER							

LNM/yap

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#### Description

# Parenteral pharmaceutical compositions containing ammoniumalkyl salts of 2-arylpropionic acids.

The object of the present invention consists of pharmaceutical compositions suitable for parenteral administration which contain alkylammonium salts of 2-arylpropionic acids.

In particular, although the parenteral pharmaceutical of the invention are suitable to be obtained with any 2-arylpropionic acid antiinflammatory activity, they preferably contain, as 2-arylpropionic acid, ketoprofen or  $3-benzoyl-\alpha$ methylbenzeneacetic acid, ibuprofen or 2-(4isobutylphenyl)propionic acid, naproxen or (S) - 6 methoxy- $\alpha$ -methyl-naphthaleneacetic acid and tiaprofenic acid or  $5-benzoyl-\alpha-methyl-2$ thiopheneacetic acid, the ketoprofen being the 2-

One the advantages represented by the 20 pharmaceutical compositions of the invention is that it allows for the administration of the non-steroid antiinflammatory substance by route administration, the parenteral one, which does not show side effects as shown by the pharmaceutical forms administered by topical route such as, for example, 25 creams, lotions, gels or ointments which, because of their easy methods of application, are widely used. It is in fact known from literature on the subject that topical administration of , non-steroid 30 inflammatory drugs can, in a more or less serious

manner, provoke damage to the patient's skin due to

arylpropionic acid particularly preferred.

the fotolability of the drug which, in the presence of light, undergoes a degradation process, the products of which interfere negatively on the cellular membrane by the formation of free radicals.

5 The pharmaceutical compositions of the invention represent, moreover, a notable improvement as far as stability and convenience of use and safety are concerned with respect to the compositions already on the market containing the same anti-inflammatory drugs.

A decisively more advantageous aspect of said pharmaceutical compositions is that their administration causes uneasiness but tolerable, with respect to the pain, sometimes intense, caused by the

15 compositions for parenteral use on the market containing the same anti-inflammatory drugs.

In particular, as far as ketoprofen is concerned, the relative smallness of the side effects and the recognised effectiveness in the symptomatic treatment

- of rheumatoid arthritis, in osteoarthritis, in anchylosing spondylitis, of acute painful articular and periarticular symptoms of the musculoskeletal system, in gout and in dysmenorrhea, in the treatment of pain and inflammation which accompanies or follows
- orthopaedic operations, have made of such a drug one of the active principles of largest use in oral administration among anti-inflammatory non-steroid drugs of current therapeutical use.

The analgesic and anti-inflammatory effect of ketoprofen has been, in large measure, correlated to its capacity, or more specifically, to the capacity of

its S-enantiomer, of inhibiting the prostaglandin synthesis. More recently, it has been recognised that the R-enantiomer, which in human beings does not undergo an appreciable metabolic conversion in the S-antipode, has its own analgesic property, mediated by mechanism of action which, even though not fully clarified, seem to be completely independent from the prostaglandin synthesis block.

Pharmaceutical formulations for parenteral use containing as active principle ketoprofen and/or its enantiomers are thought to be particularly useful in the treatment of acute exacerbations of painful manifestations and as adjuvant in the symptomatic therapy of pain in persons suffering from terminal cancer, in individual therapeutic treatment as in association with muscle relaxants, pain-killers and

central analgesics.

basic

The 2-arylpropionic acids with anti-inflammatory activity of the present invention are made up of highly lipophilic carboxylic acids and as such are scarcely soluble in water. Nonetheless it is possible to prepare solutions of said acids, after salification in aqueous vehicles containing a surplus of a hydrate, of a bicarbonate and/or of an alkaline carbonate or an earth alkaline carbonate such as, for example, sodium hydroxide, sodium bicarbonate, of a preferably

 $\alpha$ -aminoacid or of a hydroxyalkylamine, eventually in the presence of preservatives and excipients and/or dispersing agents.

Said solutions of the 2-arylpropionic acids present a

gradual instability easily evidenced progressive yellowing, sometimes followed by turbidity and by separation of floccules, phenomena which become more noticeable with the temperature's increase and 5 after the solution's prolonged exposure to the light. To overcome said difficulty recourse was made to lyophilized pharmaceutical formulations from which the injectable solution is reconstituted just at the moment of use by means of solubilization in the proper 10 solvent. These solutions contain, furthermore, variable quantities of preserving substances which are mainly used the p-hydroxybenzoate of methyl and propyl, and supporting materials in excess such as, for example, glycine, to ensure the volume and 15 compactness of the lyophilized substance itself. The together with the active principles, ponderal excess of supporting materials imply that the constituted solutions present pH values which vary from 6.5 to 7.3 and definitely result hypertonic. In 20 fact, osmolarity values are measured covering interval from 650 to 1150 mOsm/kg, which are not very compatible with the isotonicity of biological fluids which present values comprised between 275 and 295 mOsm/kg. As a result, the administration of such 25 solutions causes pain to the patient and moreover superficial liquid effusions can come about. presence of remarkable quantities of excipients and of the preserving agents in the solution can moreover be the cause of risks deriving from the patient's 30 individual susceptibility to said substances.

It is known that, on the English market, formulations

have long been introduced for the extemporary use consisting of a ketoprofen solution in a mainly aqueous medium containing an excess of 1-arginine, benzylic alcohol and citric acid; said solutions, which present a global pH of about 6.7 are supplied in dark glass containers for a better control of their stability.

The pharmaceutical compositions suitable for parenteral use object of the present invention, are made up of aqueous solutions of alkylammonium salt of 2-arylpropionic acids chosen from the group consisting of ketoprofen, ibuprofen, naproxen and tiaprofenic acid in racemic or in enantiomeric form, which present osmolarity values comprised in the range 270-310 mosm/kg and pH values comprised in the range 7.0-7.5.

As alkylammonium bases are utilised bases which include alkyl radicals eventually substituted with hydroxy radicals: in the case that the alkylammonium base exists in a racemic or enantiomeric form, the salts can comprise either one or the other of said forms. Bases particularly preferred are  $\alpha$ -aminoacids such as lysine and particularly preferred is the salt formed with the forms of said aminoacid having the natural configuration. Another preferred base is the

- 25 dropropizine or 3-(4-phenyl-1-piperazinyl)-1,2propanediols. The salifying acid is preferably
  employed in its racemic form even though salts formed
  from its separate enantiomers are comprised within the
  scope of the invention.
- 30 The particularly preferred salts are those of (R,S)-ketoprofen with d,1-lysine and with 1-lysine

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respectively described in US 4,279,926 (21.07.81) and BE 882.889 (14.05.80). Other salts, as for example the R- or S-ketoprofen salts with the separated stereoisomers of lysine and dropropizine, are also known and have been described in WO 94/20449 (15.09.94).

of According to the process the invention, pharmaceutical compositions suitable for parenteral use containing salts of a 2-arylpropionic 10 selected from the group consisting of ketoprofen, tiaprofenic ibuprofen, naproxen and alkylammonium bases are prepared by solubilizing in an inert-gas atmosphere and away from light, aqueous solution, at a pH ranging from 7.0 and 7.5,

the alkylammonium salt of the chosen 2-arylpropionic acid.

The use of an inert gas during the preparation of the solutions and their subsequent conservation allows the reaching of such a degree of stability so as to avoid a recourse to the use of preservatives and co-solvents such as, for example, alcohols or glycols for preventing the progressive yellowing of the solutions. Inert gases particularly preferred are those which are chemically inert with solvents and solutes and are compatible with the foreseen pharmaceutical use: these are, as example, nitrogen and the rare gases helium and argon and their mixtures.

Besides to grant the composition of the invention a good tolerability, the lack of benzyl alcohol or other solvent, except water for injectable preparations, also gives the consumer a precise information about

the quality of the composition itself. In fact, should the pharmaceutical composition undergo alterations due to an incorrect storage, the appearing of a characteristic whitish opulescence indicates these alterations immediately and therefore the pharmaceutical composition will be not administered.

The appearance of said opalescence representing a very sensitive index of the pharmaceutical quality of the active principle contained in the composition of the invention, is a guarantee of the quality of the composition and furthermore it represents a noticeable improvement in respect to those compositions which contain co-solvent agents, such as in particular benzyl alcohol, and consequently do not make evident the possible presence of alterations which would cause the pharmaceutical quality of the composition not anymore acceptable.

The packaging, in suitable containers of dark glass optionally disposed in a box wherein each container is separately packaged, as well as the other characteristic, of the composition of the invention assures a full stability to the product as demonstrated by the tests carried out.

has been observed that the pH it Morcover solution between 7.0 adjustment of the injectable 25 for the bringing about of, not allows 7.5, and of osmolarity towards a useful increment only hyperosmosis which better than degree of that

a slight hypo-osmosis adapts itself tolerability of the injectable solution, but also an ulterior increment in the stability of the darkening solution and to the turbidity whether in tests of 5 thermic accelerated stability or in exposure to light. For the adjustment of the pH and consequently of the osmolarity of the 2-arylpropionic acid salts, mixtures have been used of  $C_3-C_5$  hydroxy di- and tri-carboxylic acids and the alkaline and alkaline earth salts 10 thereof chosen in the group consisting of tartronic, malic, tartaric and citric Particularly preferred is the use of citric acid combined with the sodium hydroxy and/or sodium citrate.

15 The dark glass containers are preferably borosilicate phials rendered opaque to light radiations having 290 to 450 nm wave lengths.

Hereunder are given some non-limitative examples of some embodiments of the invention.

#### 20 Example 1

Working sheltered from light, in an atmosphere and under bubbling nitrogen, 37.5 g (c.a.0.195M) of citric acid and 22.5 g (0.5625M) of sodium hydroxide are dissolved in 12 l of sterile water for injectable

- 25 preparations, previously de-aerated. To the solution so obtained is added under stirring 1.2 kg (3M) of (R,S)-ketoprofen salt of d,1-lysine controlling the pH of the solution and eventually adjusting it to values varying from 7.0 to 7.5 with additions of sodium
- 30 hydroxide.

After complete dissolution of the salt, the volume of

the solution is brought to 15 l with sterile water for injectable preparations, previously de-aerated, and stirring is continued for another 15 minutes to ensure the total homogeneity of the solution. Nitrogen is 5 left to bubble on the solution for 15 minutes. Working is kept under pressure and in a nitrogen atmosphere, solution is filtered through 0.22 micron cartridges, and collected in suitable shielded containers appropriately protected from exposure to 10 the UV light radiations and then run into the machine for filling phials for distribution in 2 ml glass ampoules, which are sealed in a nitrogen atmosphere. After sterilisation, the single phials are placed in containers which are made to hold one or more phials.

15 If desired, the single phial holders can be protected individually by films which make them opaque to the transmission of light.

#### Example 2

In a similar manner, as described in the preceding 20 Example, working is carried out by substituting the d,1-lysine salt of (R,S)-ketoprofen with the d,1-lysine salt of (R,S)-naproxen which is prepared from 0.2M of d,1-lysine dissolved in 700 ml of water to which is added, heating to the boiling point 25 temperature, 0.202M of finely sub-divided (R,S)-naproxen. From the reaction mixture the salt separates by removing the water for distillation.

#### Claims

- 1. A pharmaceutical composition suitable for parenteral administration having anti-inflammatory and analgesic property, characterized by the fact that it contains an alkylammonium salt of a 2-arylpropionic acid selected from the group consisting of ketoprofen, ibuprofen, naproxen, tiaprofenic acid, in racemic as well as in enantiomeric form, in an aqueous solution having an osmolarity between 270 and 310 mOsm/kg and at a pH in the range between 7.0 and 7.5, said solution being free of preservatives and of supporting substances and being prepared and kept in a gas-inert atmosphere.
- A pharmaceutical composition according to claim 1,
   characterized by the fact that the inert gas is nitrogen.
- 3. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the d,1-lysine salt of (R,S)-ketoprofen and the inert gas is nitrogen.
  - 4. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the 1-lysine salt of (R,S)-ketoprofen.
- 25 5. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the 1-lysine salt of Rketoprofen.
- 6. A pharmaceutical composition according to claim 1, 30 characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the 1-dropropizine salt

of R-ketoprofen.

- 7. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the tromethamine salt of S-ketoprofen.
  - 8. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the tromethamine salt of R-ketoprofen.
- 10 9. A pharmaceutical composition according to claim 1, characterized by the fact that the alkylammonium salt of the 2-arylpropionic acid is the 1-lysine salt of Sketoprofen.
- 10. Process for the preparation of the pharmaceutical composition according to claim 1, characterized by that an alkylammonium salt of a 2-arylpropionic acid selected from the group consisting of ketoprofen, ibuprofen, naproxen and tiaprofenic acid is suitably dissolved in water for injectable preparation at a pH 20 between 7.0 and 7.5 in an atmosphere of an inert gas and away from light.

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#### ABSTRACT

Parenteral pharmaceutical compositions containing ammoniumalkyl salts of 2-arylpropionic acids.

for

parenteral

5 administration having anti-inflammatory and analgesic properties which contain, as active principle, alkylammonium salts of 2-arylpropionic acids.

pharmaceutical 'composition

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### **SMALL ENTITY DECLARATION**

APPLICANT OR PATENTEE	DOMPE' SpA	
SERIAL NO	EJ PATENT NO	ATTORNEY'S DOCKET NO.
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-		oniumalkyl salts of 2-arylpropionic acids
FOR Tarefree at priar	(Insert Title)	Billulatkyl saits of 2-arylpropionic acids
	or patent for purposes of paying reduce	efit of small entity status with respect to the aboved fees under 35 USC 41(a) & (b) to the U.S. Patent
☐ A. INDEPENDENT IN I (we) qualif	iventor Sy as (an) independent inventor(s) as de	fined in 37 CFR 1.9(c).
□ B. INDIVIDUAL NON I would qua		ed in 37 CFR 1.9(c) if I had made the invention.
act on behalf of the contract or law have	OWNER  AN OFFICIAL of the small busine concern. The concern qualifies under 3	ess concern identified below and am empowered to 7 CFR 1.9(d) and 13 CFR 121.3-18. Rights under exclusive unless a checkmark is defined in 37 CFR 1.9.
organization qualified law have been convident law have been convident law have been convident law have been convident law have been law have been convident law have been convident law have been law have law have been law h	icial empowered to act on behalf of the sunder 37 CFR 1.9(e), sub-section:  eyed to and remain with the organization of the duty to file, in this application or put to small entity status prior to paying, or	the non-profit organization identified below. The (1) $\square$ (2) $\square$ (3) $\square$ (4). Rights under contract or on and are exclusive unless a checkmark is placed 1 in 37 CFR 1.9. atent, notification of any change in status resulting or at the time of paying, the earliest of the issue feets a small entity is no longer appropriate. (37 CFR
and correct.	penalty of perjury under the laws of the	United States of America that the foregoing is true
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C. BUSINESS CONCERN	D. NON-PROFIT ORGANIZATION	
DOMPE' SpA		Via Campo Di Pile - 67100 L'Aquila I
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By Sergio DOMF	Е'	11 1 12. No 111
Name of Person Sign	ring Sig	nature
Managing D	irector	11+h Iv1- 1007
Title	-1-0001	11th July 1997

Rev. #1. March 1991

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18 of the United States Code, § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1-1	N Full name of sole or first inventor (given name, family	name) <u>Marco GENTI</u>	LE-
(See note	/ / / / / / / / / / / / / / / / / / / /	Date	
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manus / / / / / / / / / / / / / / / / / / /	fifth inventor (given name, family name)		
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	sixth inventor (given name, family name)		
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Full name of	seventh inventor (given name, family name)		
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### **Declaration For U.S. Patent Application**

As a below named inventor, I hereby declare that:

P. Kong, Reg. No. 40,054

My residence, post of	fice address and citizenship are as stated	below next to my name	s.	
names are listed below (Insert Title) Pare	ginal, first and sole inventor (if only one rew) of the subject matter which is claimed enteral pharmaceutical composity lpropionic acids.	and for which a patent	is sought on the invention entitle	d
the specification of w	hich is attached hereto unless the following	ng is checked:		
X	filed onDecember 23rd, 1996 plication NumberPCT/IB96/01461 applicable).	3as Unite	ed States Application Number or Fand was amended on	CT International
by any amendment re	ave reviewed and understand the contents ferred to above.  Ty to disclose information which is materia			
inventor's certificate	n priority benefits under Title 35, United a listed below and have also identified below f the application on which priority is claim	w any foreign applicati		
Ⅱ <u>□</u> (List prior	MI95A 002777	Italy	28 December 1995	Priority Claimed  Yes D No
foreign	(Number)	(Country)	(Day/Month/Year Filed)	
applications. See note A on back of	(Number)	(Country)	(Day/Month/Year Filed)	_ □ Yes □ No _ □ Yes □ No
this page)	(Number)	(Country)	(Day/Month/Year Filed)	_ □ Yes □ No
TRANSPORT	(Number)	(Country)	(Day/Month/Year Filed)	
See note B on back of	of this page)	list for additional prior	foreign applications	
hereby claim the be	nefit under Title 35, United States Code,	§ 119(e) of any United	States provisional application(s) l	isted below.
Manufer of the Control of the Contro	(Application Number)	<del></del>	(Filing Date)	_
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subject matter of each the first paragraph of ity as defined in Title	nefit under Title 35, United States Code, h of the claims of this application is not d Title 35, United States Code, § 112, I act 37, Code of Federal Regulations, § 1.56 CT international filing date of the applica	isclosed in the prior Ur knowledge the duty to d which became available	nited States application in the man disclose information which is mate	ner provided by erial to patentabil-
(List Prior U.S. Applications)	(Application Serial Number)	(Filing Date)	(Status) (patented, pendir	ig, abandoned)
	(Application Serial Number)	(Filing Date)	(Status) (patented, pendir	ıg, abandoned)
Trademark Office con James E. Ar Le-Nhung M G. Kratz, Jr. Reg. No. 27	following attorney(s) and/or agent(s) to prince the therewith: mstrong, III, Reg. No. 18.366; William F. McLeland, Reg. No. 31,541; Ronald F. Nat, Reg. No. 22,631; Albert Tockman, Reg. (133; Stephen G. Adrian, Reg. No. 32,87 and F. Welsh, Reg. No. 22,455; Patrick D. No. 22,455; Patrick D. No. 20,455; Patrick D. No. 22,455; Patrick D. No. 22,4	. Westerman, Reg. No. ughton, Reg. No. 24,610 No. 19,722; Mel R. Qu 8; William L. Brooks,	29,988; Ken-Ichi Hattori, Reg. No. 18,069 5; John R. Pegan, Reg. No. 18,069 intos, Reg. No. 31,898; Donald W Reg. No. 34,129; John F. Carney,	o. 32,861; ; William 7. Hanson, Reg. No.

#### NOTES

- A. Please list all foreign applications relating to the invention and check block "yes" or "no".
- B. If more than 4 prior foreign applications, please check this box and attach a sheet listing the remaining prior foreign applications.
- C. For residence in the U.S., indicate <u>city and state</u>, for residence outside the U.S., indicate <u>city and country</u>. The "Post Office Address" must be an address acceptable by a Post Office for delivery of mail.

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